

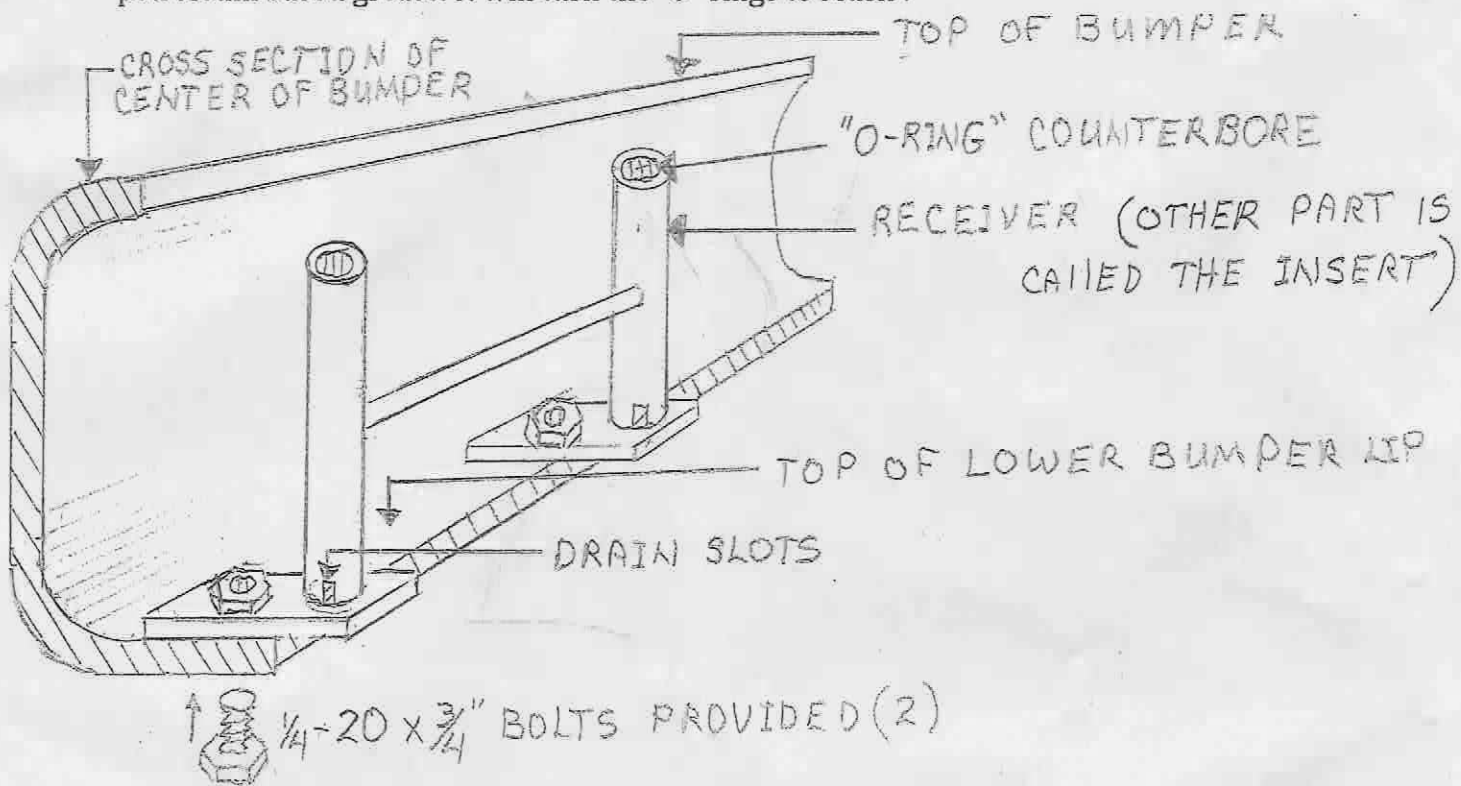
## INSTALLATION INSTRUCTIONS

Thank you for purchasing my Quick Change License Plate Bracket. You will see that the Receiver part of the bracket is the part that is bolted to the inside area of your bumper. The Receiver is mounted on the TOP of your LOWER bumper lip. Two  $\frac{1}{4}$ -20 nuts are welded to the Receiver mounting tabs can be seen when you look at the Receiver drawing below. This is how the Receiver is attached to the LOWER lip of your bumper. Use them to locate where you will drill the holes. Be sure to visually CENTER the Receiver on your bumper before you mark and drill the holes. Also be sure there is clearance for the insert part of the assembly to slide into the Receiver once it's mounted. The best way to insure this is to have both parts assembled when centering and establishing clearances all around

Once the holes have been drilled, set the Receiver on top of the lower bumper lip and install the two  $\frac{1}{4}$ -20 X  $\frac{3}{4}$ " bolts and washers from the bottom side of the bumper. VOILA!

There are two "O" rings on the insert shafts. These are what seal the shaft and Receiver from water intrusion and keep the Insert in place so make sure they slide inside the Receiver about  $\frac{1}{4}$  inch when you install the Insert each time. If you look closely you will see two small slots cut in the bottom of each Receiver tube. These are there to allow water to drain out in the unlikely event it gets past the "O" rings.

It will be necessary to occasionally apply a little silicone grease to the the "O" rings and the insert shaft part below them. This helps to prevent rust and lubricates things for ease of removal and installation of your license plate. DO Not use petroleum based grease. It will turn the "O" rings to Mush!



BE SURE TO CENTER THE RECEIVER BEFORE DRILLING 8-5-19