



SIERRA MADRE  
COLLECTION

Your main source for Parts & Accessories  
for all Porsche® Automobiles

Info@SMCparts.com • 1055 E Walnut Street • Pasadena, CA 91106 • 888.986.4466 • +1.626.844.4616



## KEY SERVICES INFORMATION



Sierra Madre Collection provides key services on almost all vehicles Model Year (MY) 1994 or earlier. Later model car keys use transponder chips inside the keys and are only available from an authorized Porsche dealer.

\* Keys for Porsche 928 are unique and special pricing applies.

### **KEY DUPLICATION**

#### **Original Steel keys**

The factory issued steel keys with 911, 912 and 356 models until MY 1970. Steel keys have cuts on one side only (like a house key), and thus are referred to as single-sided keys. One side of the key is flat and the other side has the cuts.

**Duplication** -- steel keys can be duplicated, but the duplication charge is slightly higher (select steel key option on drop down key duplication menu)

**Keys by code** -- if you would like to purchase a key by code service to be made on a steel key blank, you must also purchase a brass key blank. The key by code machine only uses brass key blanks and the cut must then be transferred to a steel key. The following items will need to be included in your order:

- 1 key by code service
- 1 aftermarket key blank (K300 series or other)
- 1 steel key duplication service
- 1 steel key blank

### **BRASS KEYS**

All vehicles MY1970 and later use brass key blanks. The keys for MY1970 and later are double sided

keys, meaning that they have cuts on both sides. For vehicles prior to MY1970, single-sided original keys are steel, while the aftermarket keys are brass.

**Duplication** -- brass keys can be duplicated for the standard duplication fee if they are single or double sided.

**Keys by code** -- for single-sided brass keys (cars prior to MY1970), you will need to purchase the single sided key blank and the key by code service. The following items will need to be included in your order:

- 1 key by code service
- 1 single-sided brass key (K300 series)

If you would like to purchase a key by code for a vehicle MY1970 or later, you will need to purchase TWO key blanks. Two key blanks are required because the key by code machine can only cut one side of the key. The first side of one key blank is cut by code, cuts are then duplicated to both sides of the second uncut key. Next, the second key is used to transfer cuts to the uncut side of the first key.

The following items will need to be included in your order:

- 1 key by code service
- 2 double-sided blank key (for example, 914.531.903.10)
- 1 key duplication service

## **LOST VEHICLE KEYS**

If the all keys to a vehicle are lost, we can still make a new key with two possible options. First, if the owner has the key code (for example K300 or HC1210), we can produce a key by code. If the owner does not know the code for the vehicle, it may be possible to find the code on the lock itself.

**356 and early 911** -- The key code is etched into the back of the cam on the door handle and on the ignition without steering column lock.

**911 (MY1970 to 1994)** -- A small paper sticker was placed on the ignition with the key code. Sometimes these stickers fall off, but it may be there.

The second option for creating a lost key is using an existing door lock or ignition lock. We would need to receive a door or ignition lock from the vehicle and this is considered the first key service.

**PLEASE NOTE:** If door handles or ignition have ever been replaced on the vehicle, we will need all locks to ensure that a first key operates the doors and ignition.

The following items will need to be included in your order for first key services:

- 2 key blanks
- 1 first key service (price depends on model and lock provided)
- 1 key duplication fee for second key

## **RE-KEY SERVICE**

If you have a door (or ignition) lock that does not operate with the same key as the other door, SMC can re-key the locks to all operate with the same key. Pricing will depend on the year and model of the vehicle.

To perform this service we will need to receive:

- The key that operates the lock (if available)
- The new key that will work the lock
- The lock to be re-keyed
- If possible, the other door or ignition lock from the vehicle

**PLEASE NOTE:** Sometimes keys can become very worn. We prefer not to re-key a lock to a worn key. When possible, we will identify the code for the key and create a new key by code. We will use the key by code to re-key the lock.

The following items will need to be included in your order for re-key services:

- 2 key blanks
- 1 key by code service
- 1 key duplication service
- 1 re-key service (price will depend on vehicle and MY)

Please call or email our sales department for details today  
with any questions or to place an order!

**SALES TEAM: (888) 986-4466**  
**SALES@SIERRAMADRECOLLECTION.COM**